

AMENDMENTS TO THE SPECIFICATION:

Please amend the table found in the specification on page 19 as follows:

| Ingredient | Weight | Weight % |
|--|--------|----------|
| Chalk | 0.4650 | 46.5000 |
| Calcium Oxide | 0.0500 | 5.0000 |
| Calcium Stearate | 0.0250 | 2.5000 |
| Wax PN909 # | 0.0200 | 2.0000 |
| PE Wax | 0.0200 | 2.0000 |
| Wax E | 0.0600 | 6.0000 |
| <u>Paraloid Reamed P270 #</u> | 0.0275 | 2.7500 |
| Paraloid KM355 # | 0.0825 | 8.2500 |
| Chlorinated low density polyethylene 36611P # | 0.2400 | 24.0000 |
| Process oil # | 0.0100 | 1.0000 |